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## Note

# Gas-liquid chromatographic separation of saturated terpene hydrocarbons using glass capillary columns

V. V. BAZYL'CHICK\*, E. A. MISTRYUKOV, P. I. FEDOROV and K. V. BELYAEVA Department of Organic Chemistry, Chuvash State Uljanov University, 428015 Cheboksary (U.S.S.R.) (First received November 7th, 1983; revised manuscript received January 10th, 1984)

The catalytic hydrogenation of terpene hydrocarbons and related compounds under mild conditions (room temperature, 1 bar) leads to saturated derivatives that are much less prone than the parent compounds to undergo skeletal rearrangements. Owing to their thermal stability, these saturated terpenes are especially suitable for study by high-performance gas-liquid chromatography (GLC), allowing the accurate determination of the chemical composition of essential oils. Such a procedure can also be useful for monitoring some semi-synthetic processes, *e.g.*, the recycling and processing of labile pinane- and carane-type derivatives. Of particular interest in this respect is the cleavage of the cyclobutane ring in  $\alpha$ -pinene (1), between C-5 and C-6, leading to *o*-menthane derivatives (*e.g.*, 2), some representatives of which occur naturally<sup>1</sup> and have recently been found to be effective plant-growth regulators<sup>2-4</sup>.



However, in contrast to the widely used<sup>5,6</sup>, alternative preparation of *p*-menthane derivatives (e.g., 2) from  $\alpha$ -pinene, only one process affording *o*-menthane-type compounds has hitherto appeared in the literature, namely the production of 1,5-*o*menthadiene (2) from 1<sup>7</sup>. There is little doubt that the lack of convenient analytical procedures for investigating complex mixtures of mono- and bicyclic terpene isomers has contributed to this situation.

We have previously attempted to separate isomeric hydrocarbons belonging to the camphane, pinane, carane, o, m- and p-menthane, isobutylcyclohexane and 1,1,4-trimethylcycloheptane series, using packed, metallic columns (6 m  $\times$  4 mm I.D.) and three polarity-contrasted stationary phases [squalane, cyanopolysiloxane XE-60 and tris(2-cyanoethoxy)propane]<sup>8</sup>. In all these separations, however, a significant number of compounds displayed very similar retention times( $t_R$ ) values and gave overlapping peaks. For instance, five hydrocarbons had  $t_R$  ranging from 0.87 NOTES

to 0.89 (relative to *p*-cymene) on squalane, six had  $t_{\rm R} = 0.40-0.43$  on cyanopolysiloxane XE-60 and eight had  $t_{\rm R} = 0.13-0.15$  on tris(2-cyanoethoxy)propane.

In this paper, we describe the application of three glass capillary columns coated with PEG-40M and silicones XE-60 and OV-101 and one metallic column coated with XE-60 to the separation of the following hydrocarbon mixture: 2,6-dimethyloctane (4), cis- (5) and trans-o-menthane (6), cis- (7) and trans-m-menthane (8), cis- (9) and trans-p-menthane (10), cis- (11) and trans-carane (12), cis- (13) and transpinane (14), 2,2,3-endo- (15) and -exo-trimethylbicyclo[2.2.1]heptane (16) (endo- and exo-isocamphane), tricyclene (17), isobutylcyclohexane (18) and o- (19), m- (20) and p-cymene (21).



### **EXPERIMENTAL**

Separations on glass capillary columns (55 m  $\times$  0.25 mm I.D.) were carried out with a Biochrom-1 gas chromatograph (U.S.S.R.). The columns were made from Pyrex glass tubing using a glass capillary stretching stand designed by the Special Designing Bureau of Organic Chemistry Institute of the U.S.S.R. Academy of Sciences<sup>9</sup>.

Adequate coating of the columns with 0.0156  $mg/cm^2$  of the stationary phases (PEG-40M, XE-60 and OV-101) was ensured by the high-pressure static method described earlier<sup>10</sup>, after pickling<sup>11,12</sup> of the inner glass surface. Thus, 6 ml of 1% hydrofluoric acid solution, 3 ml of distilled water, 3 ml of a 1% solution of potassium

hydroxide in methanol and 3 ml of freshly distilled methanol were successively forced through the columns under a pressure of 5 bar of argon. After complete drying by blowing argon through at  $20-25^{\circ}$ C, the columns were filled with a 0.25% solution of stationary phase in a suitable solvent and sealed at one end. Finally, the solvent was removed at 200°C using the device employed for the introduction of the solution of the stationary phase.

The efficiency of the columns prepared in this way reached 3460 theoretical plates per metre for dodecane (calculated from five parallel tests). The separations of hydrocarbon mixtures were carried out at 70°C with nitrogen as carrier gas (inlet pressure 1.7 bar), with the injection port and flame-ionization detector heated at  $250^{\circ}$ C.

The metal capillary column used in some experiments (50 m  $\times$  0.2 mm I.D.) was made of stainless steel and coated with cyanopolysiloxane XE-60. The separations were carried out on a Chrom-31 gas chromatograph (Czechoslovakia).

RESULTS



The chromatograms obtained with the glass capillary columns are shown in

Fig. 1. GLC separations of saturated terpene hydrocarbons using glass capillary columns. Stationary phases: (A) PEG-40M; (B) XE-60; (C) OV-101.

### TABLE I

## RETENTION TIMES OF SATURATED TERPENE HYDROCARBONS AND CYMENES RELA-TIVE TO *trans-p*-MENTHANE

Hydrocarbon	Stationary phase			
	PEG-30M (glass column)	OV-101 (glass column)	XE-60 (glass column)	XE-60 (metallic column)
2,6-Dimethyloctane (4)	0.52	0.75	0.59	_
Tricyclene (17)	0.91	0.67	0.78	0.89
cis-Carane (11)	0.98	0.92	0.98	1.07
cis-m-Menthane (7)	0.98	0.97	0.98	_
trans-p-Menthane (10)	1.00	1.00	1.00	1.00
Isobutylcyclohexane (18)	1.04	1.07	1.06	
trans-m-Menthane (8)	1.11	1.07	1.12	
trans-o-Menthane (6)	1.13	1.07	1.12	1.05
cis-p-Menthane (9)	1.17	1.10	1.16	1.06
trans-Pinane (14)	1.17	0.93	1.06	1.05
endo-Isocamphane (15)	1.24	0.93	1.12	1.06
cis-Pinane (13)	1.29	1.01	1.19	1.07
trans-Carane (12)	1.32	1.05	1.19	1.07
exo-Isocamphane (16)	1.32	0.99	1.19	1.07
cis-o-Menthane (5)	1.43	1.25	1.36	1.17
m-Cymene (20)	5.48	1.29	2.88	_
p-Cymene (21)	5.56	1.32	2.90	1.89
o-Cymene (19)	6.80	1.44	3.58	2.18



Fig. 2. GLC separation of saturated terpene hydrocarbons using a metal capillary column coated with XE-60.

Fig. 1 and the corresponding  $t_{\rm R}$  relative to *p*-cymene (21) are listed in Table I (the smallest  $\Delta t_{\rm R}$  needed for peak separation was 0.01). As is apparent from Fig. 1, the investigated hydrocarbon mixture, which is similar to mixtures expected to arise from ring cleavage and catalytic hydrogenation of 3-carene and of  $\alpha$ -pinene (1) and  $\beta$ -pinene, was not completely resolved on any of the three stationary phases tried. The best result was obtained on PEG-40M, although the following pairs of compounds were not separated: (7) and (11), (9) and (14) and (12) and (16). These pairs could be resolved on OV-101 (Fig. 1C), but only at the expense of other separations. Alternatively, the separation of the same hydrocarbon mixture on a metallic capillary column coated with the same stationary phase allowed the complete separation of *trans-o*-menthane (6), *trans*-pinane (14), *cis-p*-menthane (9) and *exo*-iso-camphane (16), but *cis*-pinane (13), *trans*-carane (12) and *endo*-isocamphane (15) appeared together as a single, symmetrical peak (Fig. 1B).

The results show that glass capillary columns have distinct advantages for the application studied, making possible the identification of individual hydrocarbons in the menthane and cymene series, and allowing their separation from bicyclic isomers such as the stereoisomeric pinanes and isocamphanes.

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